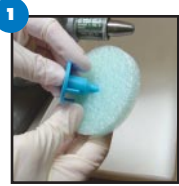


**PURE BUFF®****Instructions for Use****Please read before using the Pure Buff****Jordco, Incorporated**

Beaverton, Oregon USA 97006

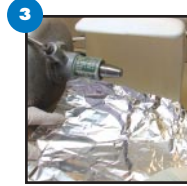
503/531-3904 TEL, 503/531-3757 FAX, 800/752-2812 toll free USA

[www.jordco.com](http://www.jordco.com)

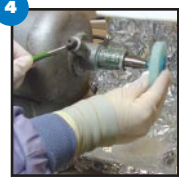
Start by loading a single-use Pure Buff Wheel onto the specially designed mandrel. The wheels will not work on a spiral or any other types of mandrels. It is recommended that several wheels be preloaded on mandrels for quick access.



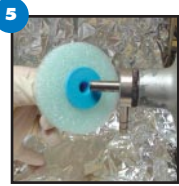
It is very important to attach the special O-ring onto the mandrel to help retain the wheel. Without the O-ring the wheel can come off during polishing process.



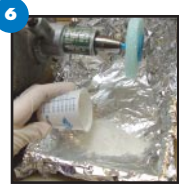
Line the splash pan with foil to contain the pumice during the polishing procedure and simplify cleanup.



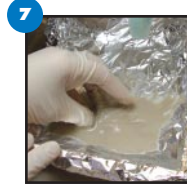
A quick chuck, such as a Well's Quick Chuck or a Handler Chuck/Changer is the preferred method for attaching the male end of the mandrel to the lathe. Note that the quick chuck must accommodate 1/4" shafts.



As an alternative, the mandrel can be attached to the lathe by removing any mandrels or tools on the lathe shaft. Simply reverse the Pure Buff and attach it to the lathe bare shaft and tap into place.

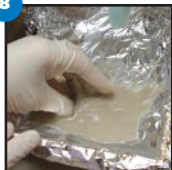


Place fine or flour of pumice into the lab pan. It is recommended that you do not use any polishing compounds with the Pure Buff wheels.



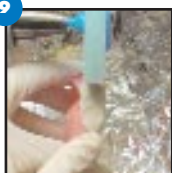
Add enough water into the lab pan to make polishing slurry. The slurry is mixed to an even consistency and initially should have a stiff or firm consistency.

8



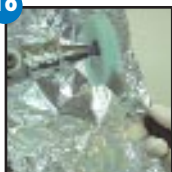
As an alternative, you can make pumice slurry using water and bleach and then store it in an air tight sealed plastic container (Jeltrate containers work great) until needed.

9



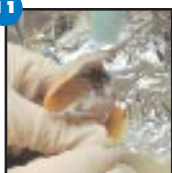
Always add slurry to the appliance and begin by using stiff slurry to smooth areas requiring coarse adjustment. You will need to initially apply more pressure to the area being polished and always use liberal amounts of the slurry. To achieve a high polish, add water and slightly thin out the slurry. At this point, use a very light pressure while adding the slurry to the appliance. We suggest that you initially practice on an old appliance.

10



To polish tight or narrow areas such as the area under a lower denture, simply use a plaster spatula to partially split the wheel as it is turning on the lather.

11



Partial dentures and orthodontic appliances can be polished with the Pure Buff. Unlike traditional rag wheels, wire clasps do not snag on the Pure Buff wheels.

12



The wheel can now maneuver into and polish the narrow flange area of a mandibular denture.

13



After polishing is completed, remove the buff wheel from the mandrel and drop it into the foil along with the pumice. The mandrel and o-ring can be steam or Harvey autoclave processed for future use.

14



Wrap up the foil containing leftover pumice and the Pure Buff wheel and discard.